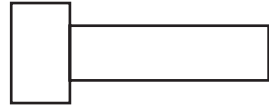
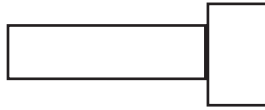


Turned out pieces for both sides. Flats are filed for the cotter pins when it's all inserted so they are certain to be opposite each other.



A hole is drilled through the turned out pieces above. A rod of put through the hub and is fixed by welding inside where the bearing used to be. The turned pieces above are then slid on each side and welded to the rod at both ends. A flat is then filed each side to take the cottered cranks.

